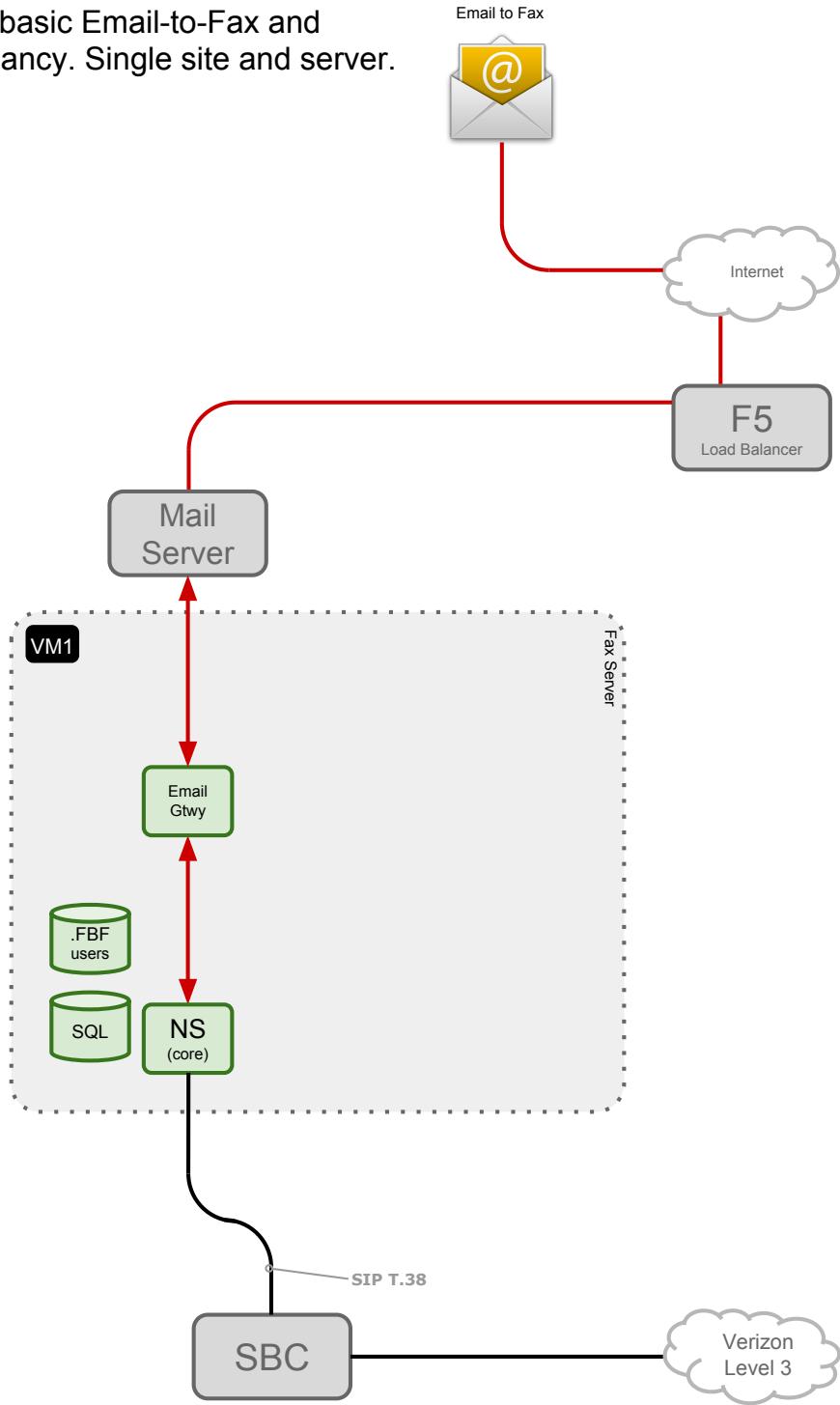


1. Start with basic Email-to-Fax and no redundancy. Single site and server.

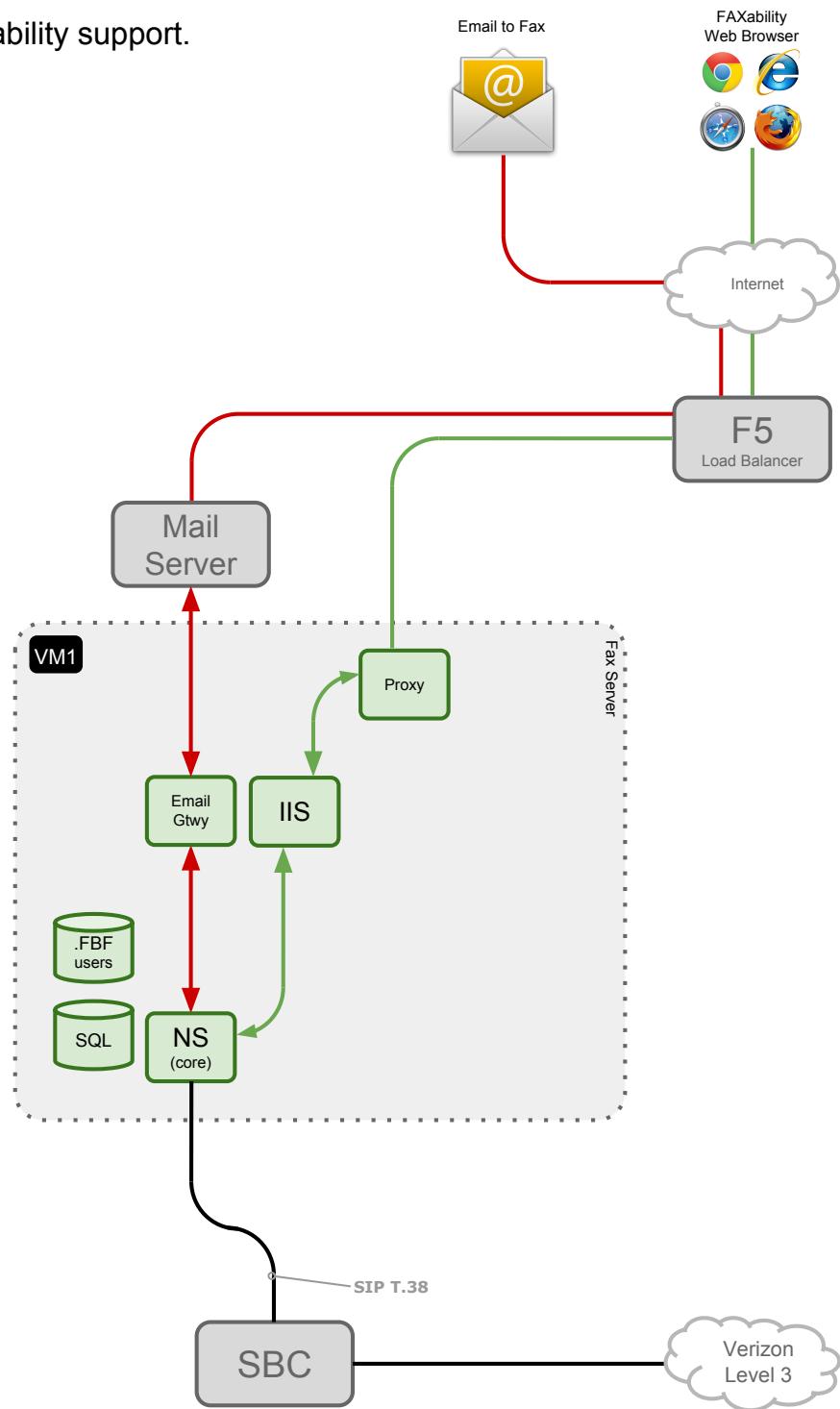
## Site A



Add FAXability support.

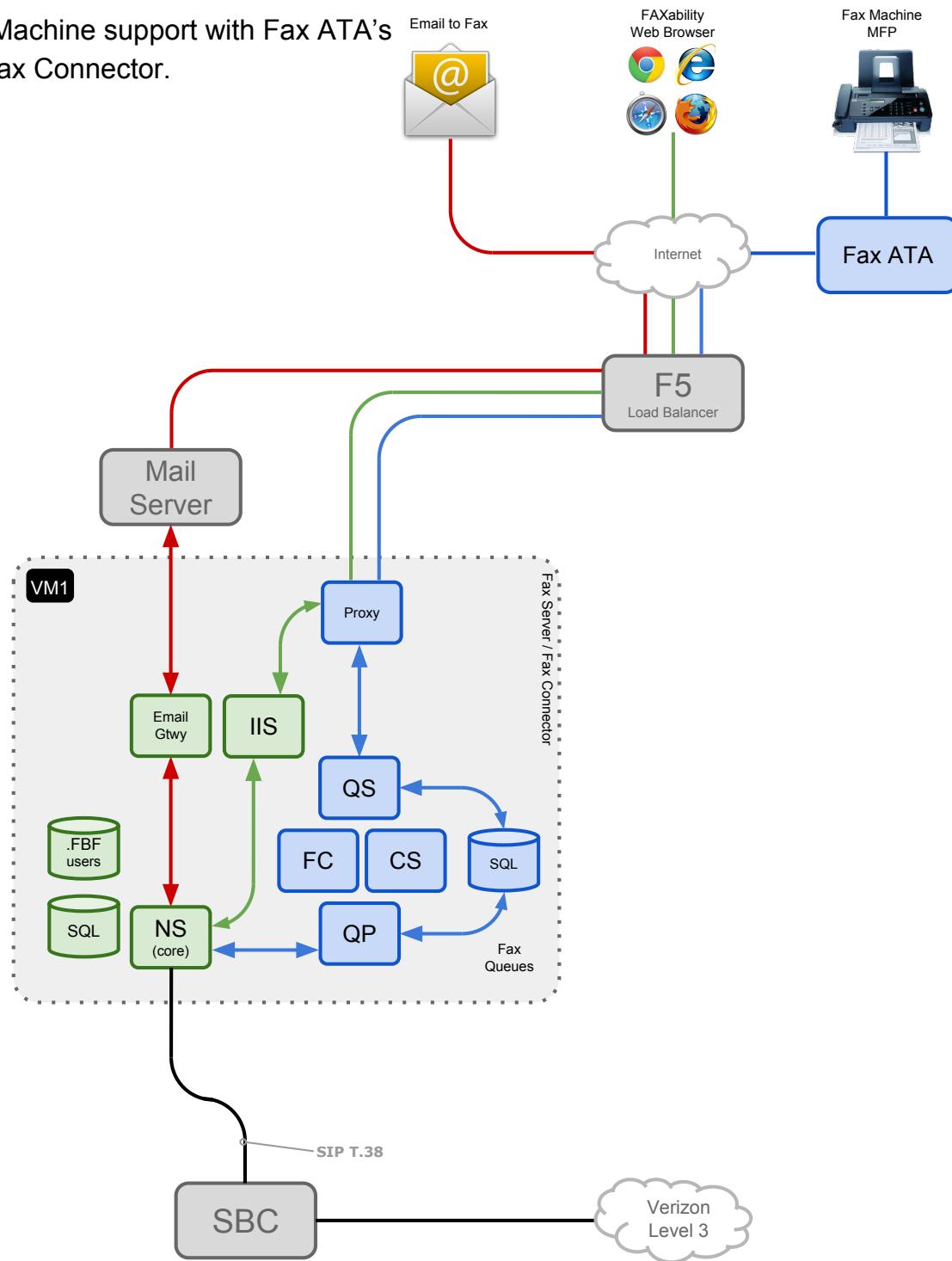
2.

Site A



### 3. Add Fax Machine support with Fax ATA's and the Fax Connector.

## Site A



4.

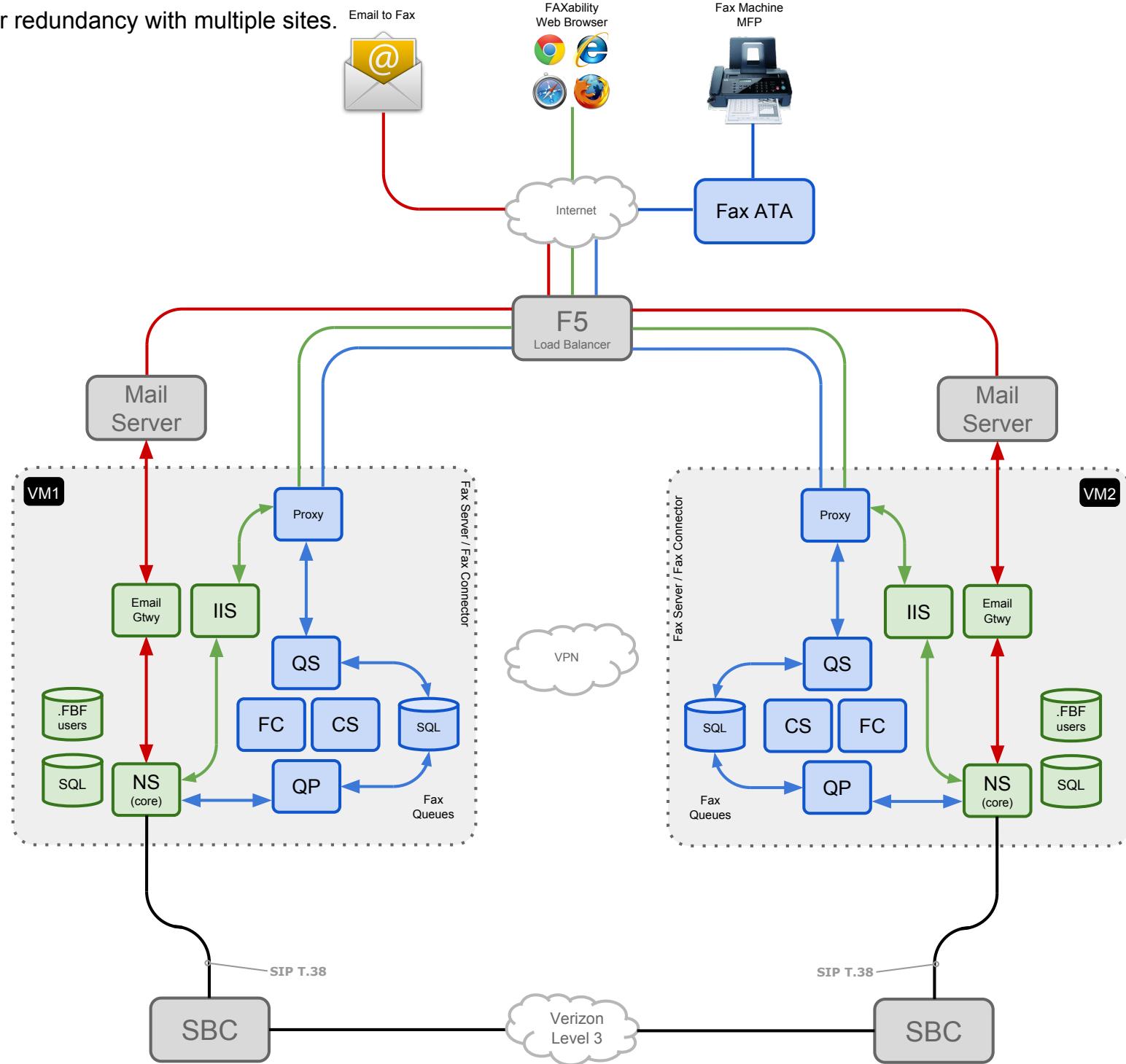
Add HA or redundancy with multiple sites.

Site A

East

Site B

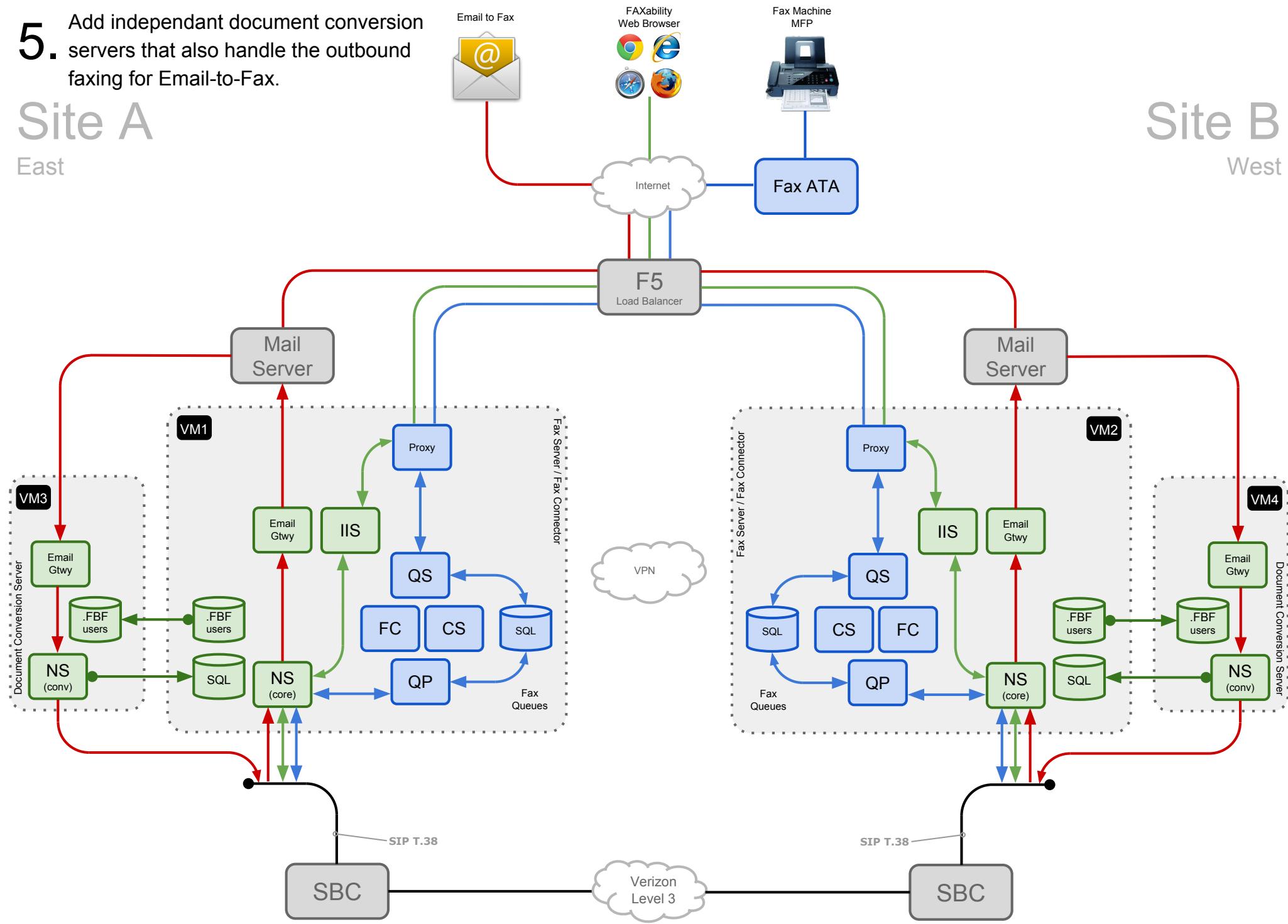
West



5. Add independant document conversion servers that also handle the outbound faxing for Email-to-Fax.

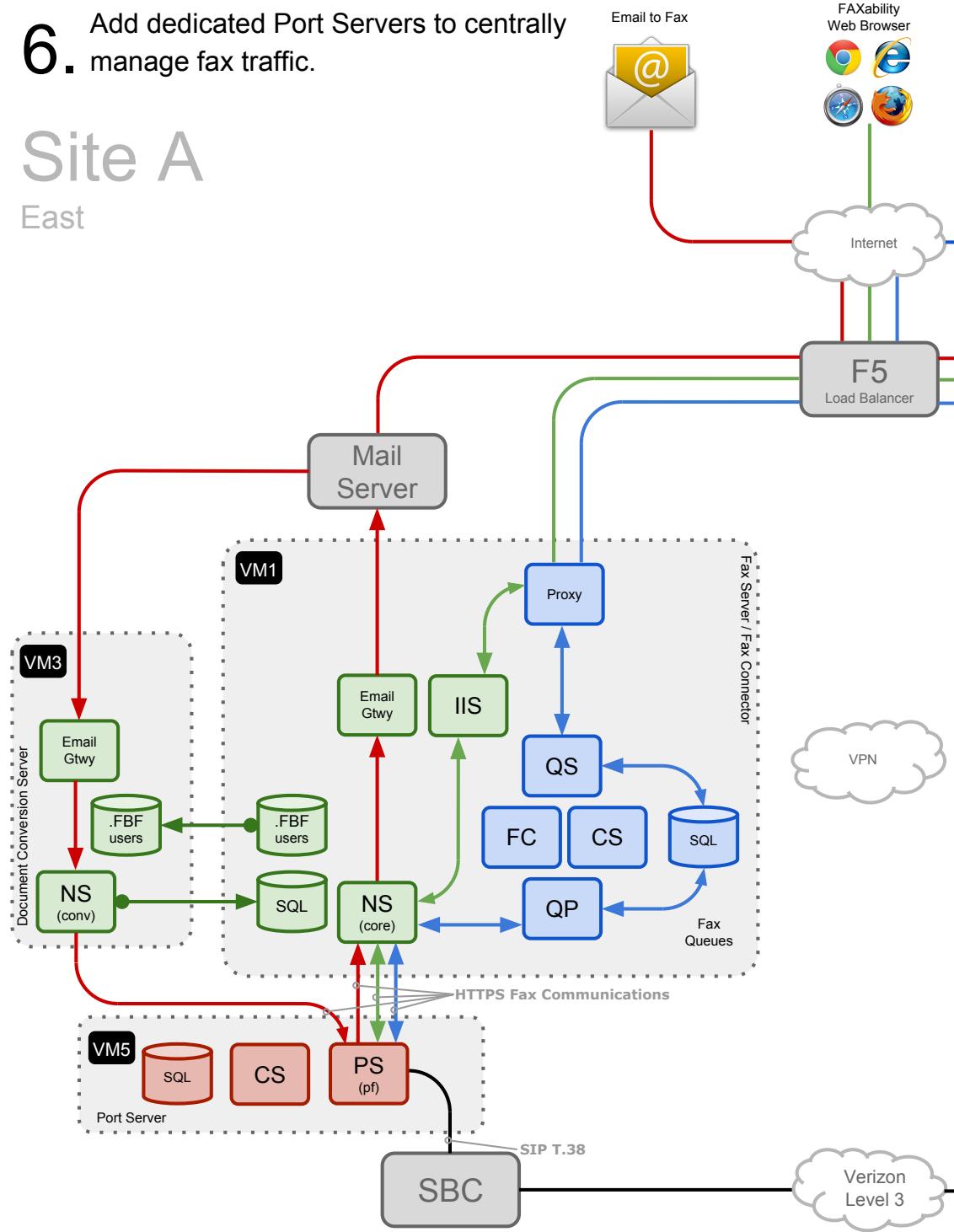
## Site A

East



## 6. Add dedicated Port Servers to centrally manage fax traffic.

### Site A East



Fax Machine  
MFP

FAXability  
Web Browser

Email to Fax



Fax Machine  
MFP

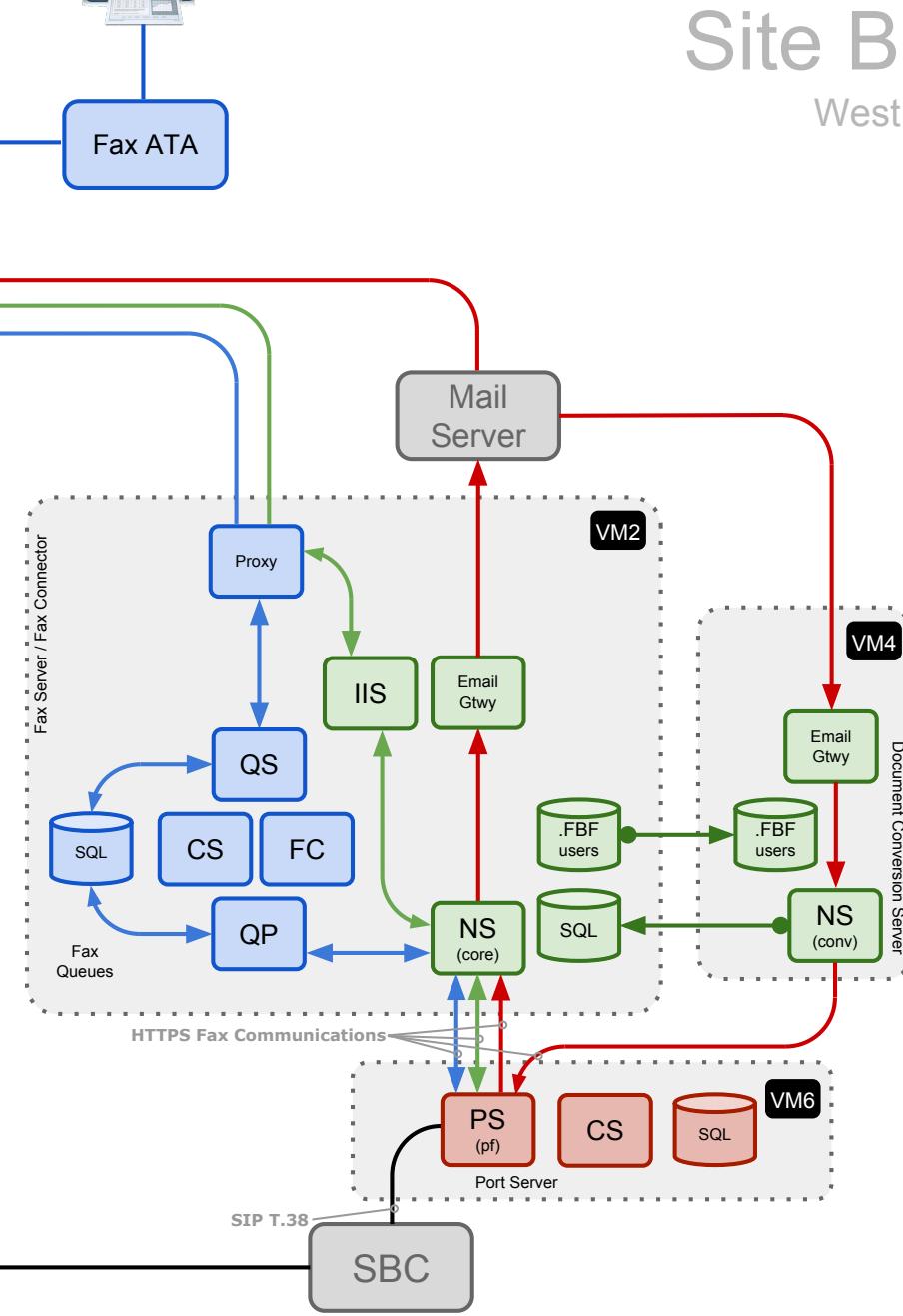


Internet



Fax ATA

### Site B West



Verizon  
Level 3

SBC

SIP T.38

Internet



Fax ATA



FAXability  
Web Browser

Email to Fax



Fax Machine  
MFP



Internet



Fax ATA



Internet



Fax ATA



Internet



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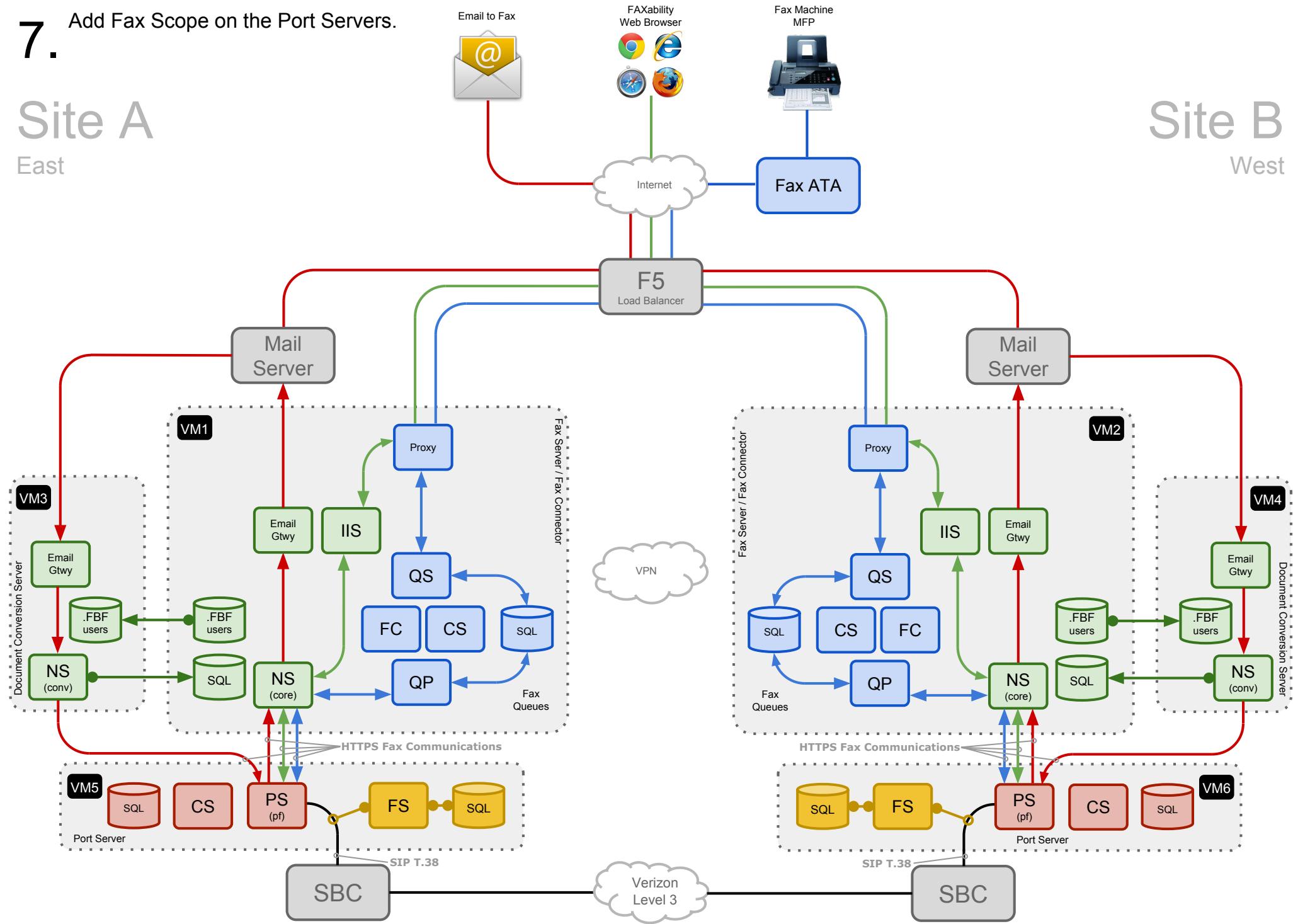
## 7. Add Fax Scope on the Port Servers.

Site A

East

Site B

West



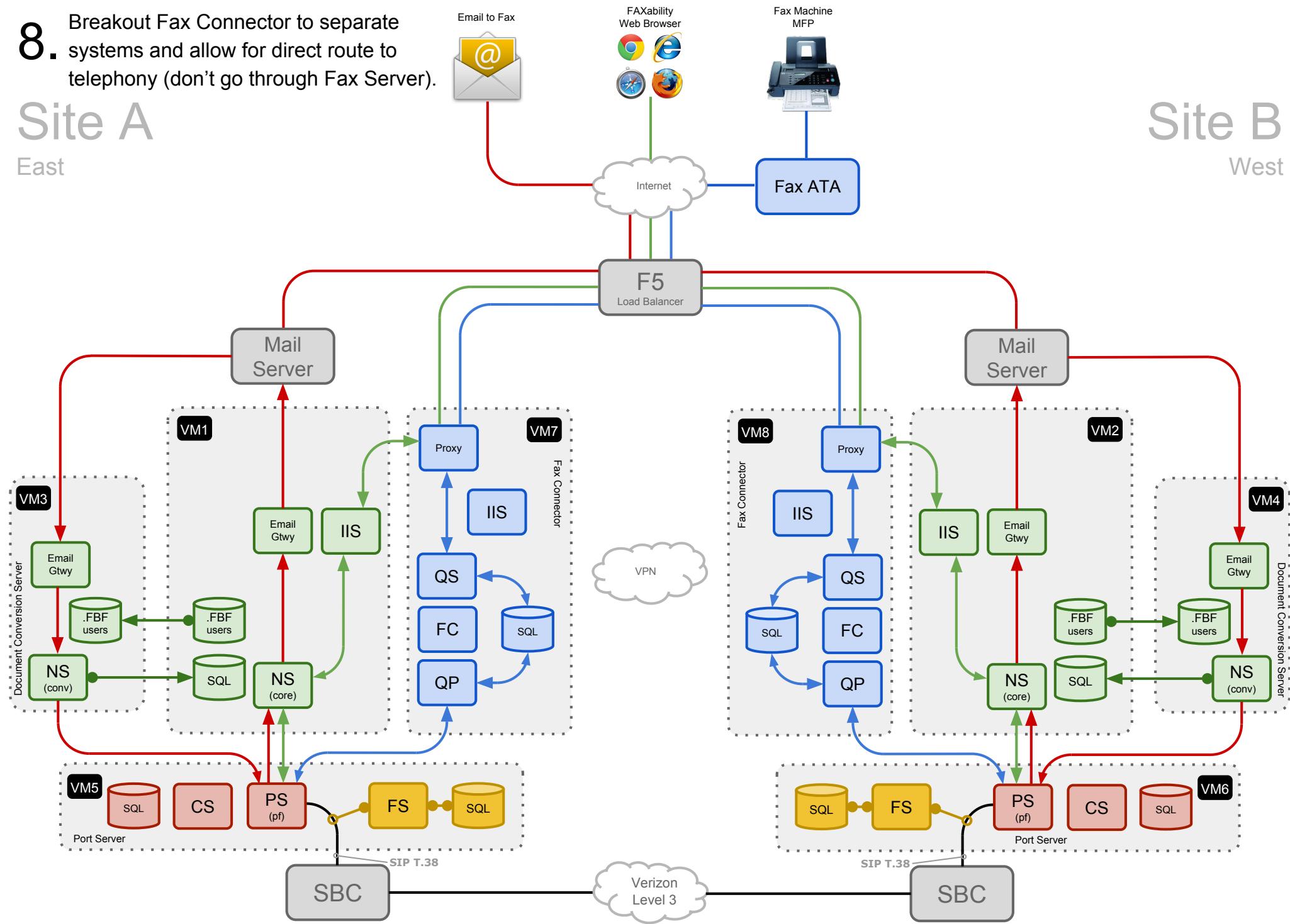
8. Breakout Fax Connector to separate systems and allow for direct route to telephony (don't go through Fax Server).

## Site A

East

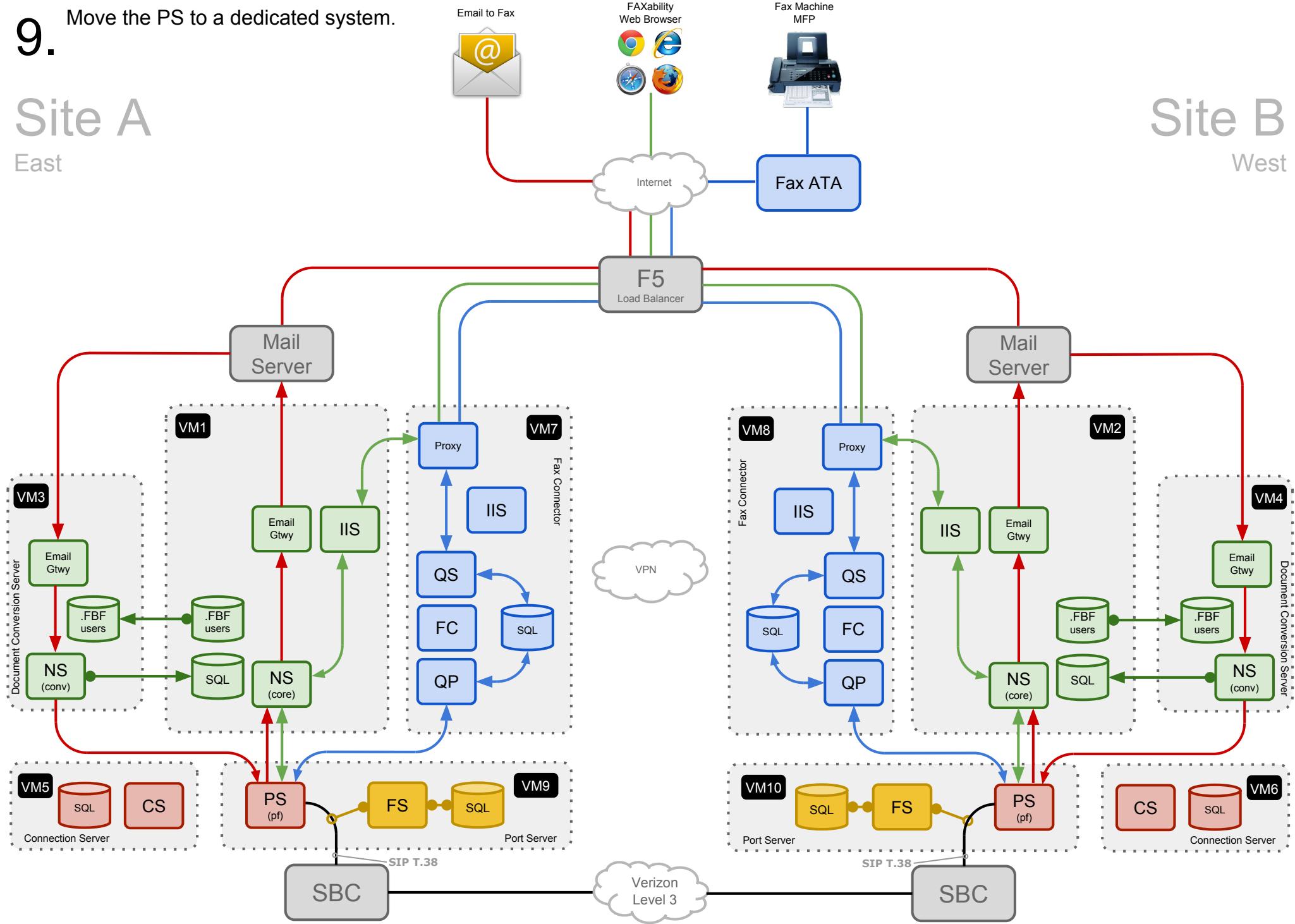
## Site B

West



9. Move the PS to a dedicated system.

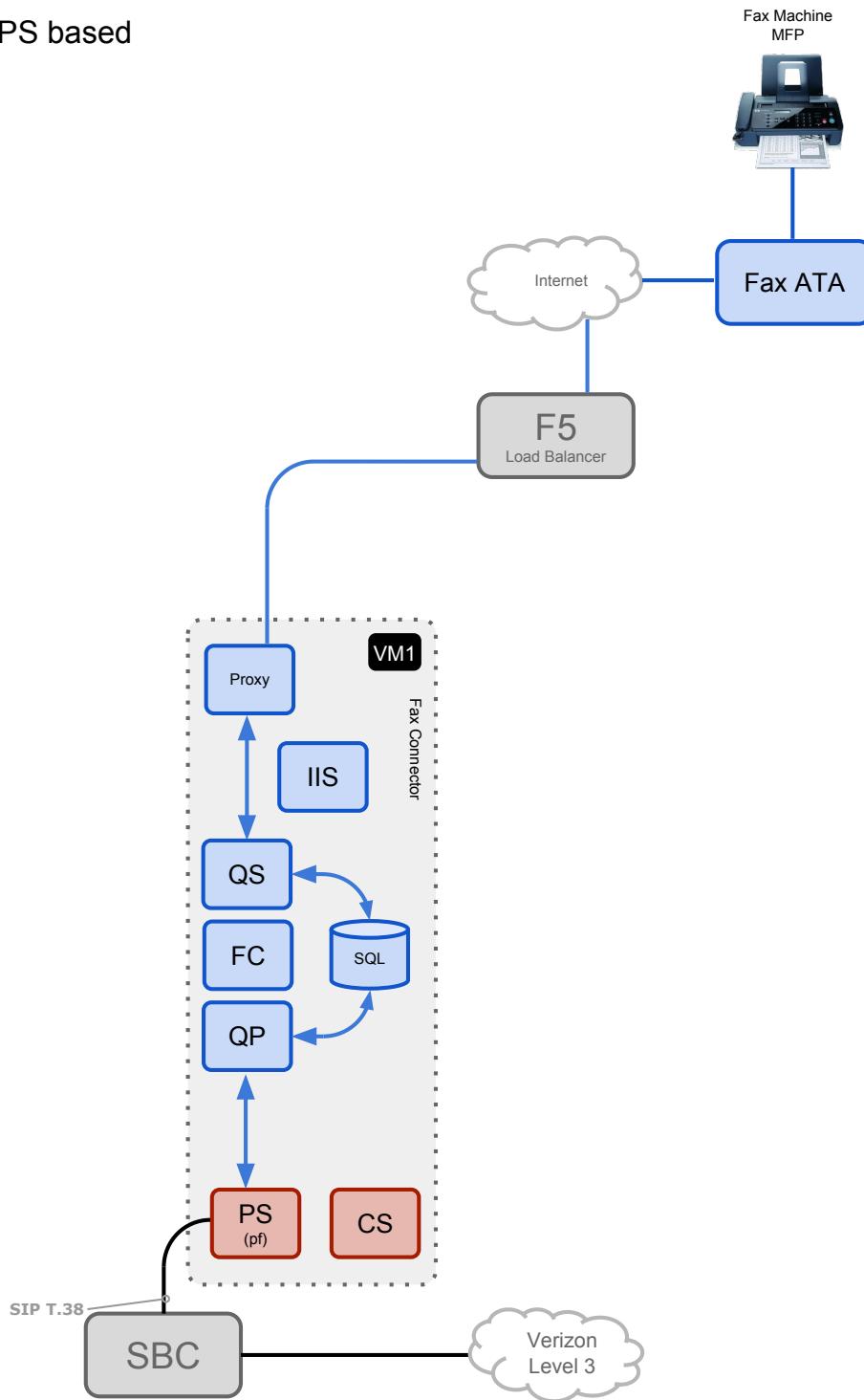
## Site A East



## Site B West

## 10. Basic dedicated CS/PS based Fax Connector

Site A



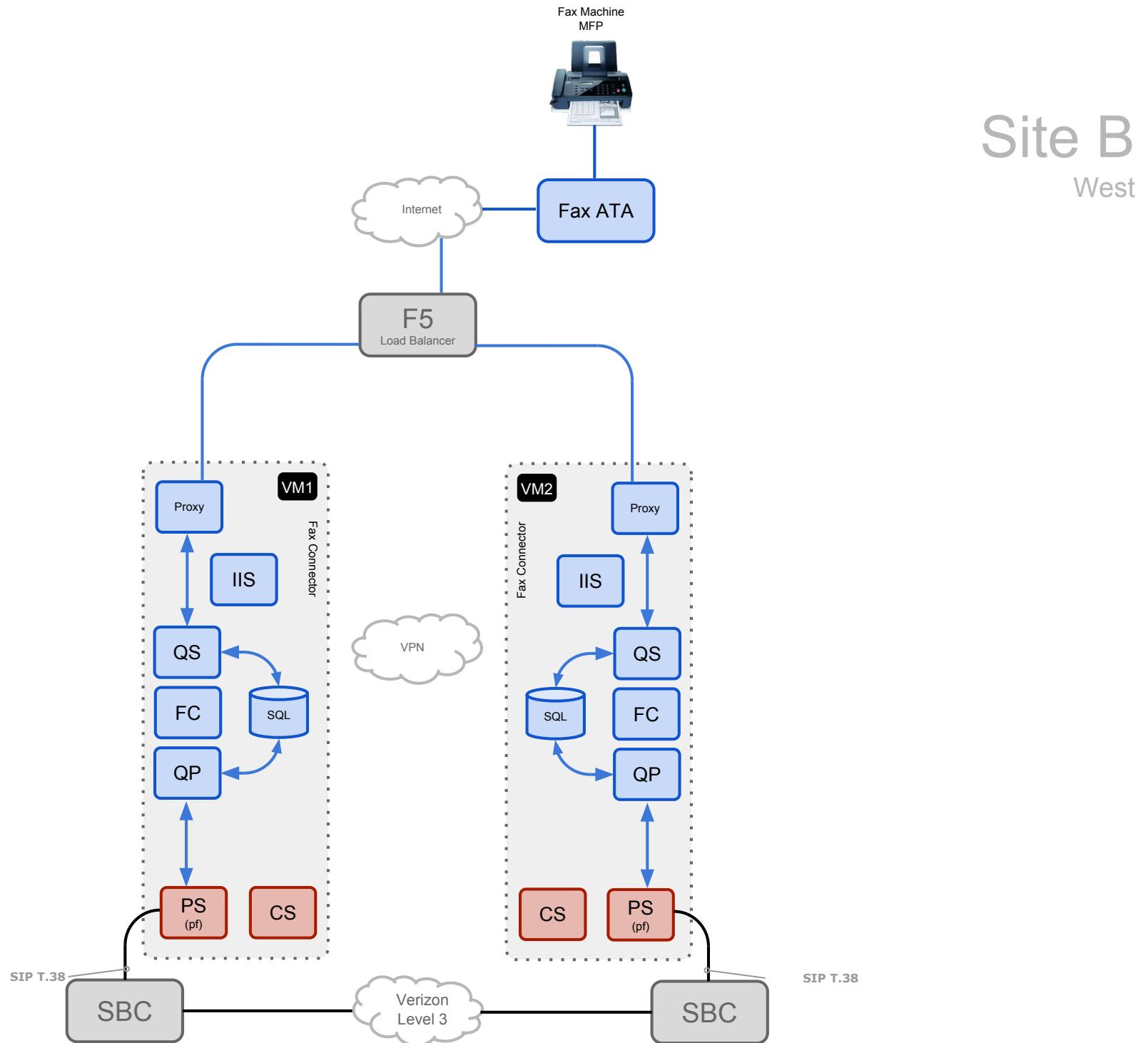
# 11. Add HA

Site A

East

Site B

West



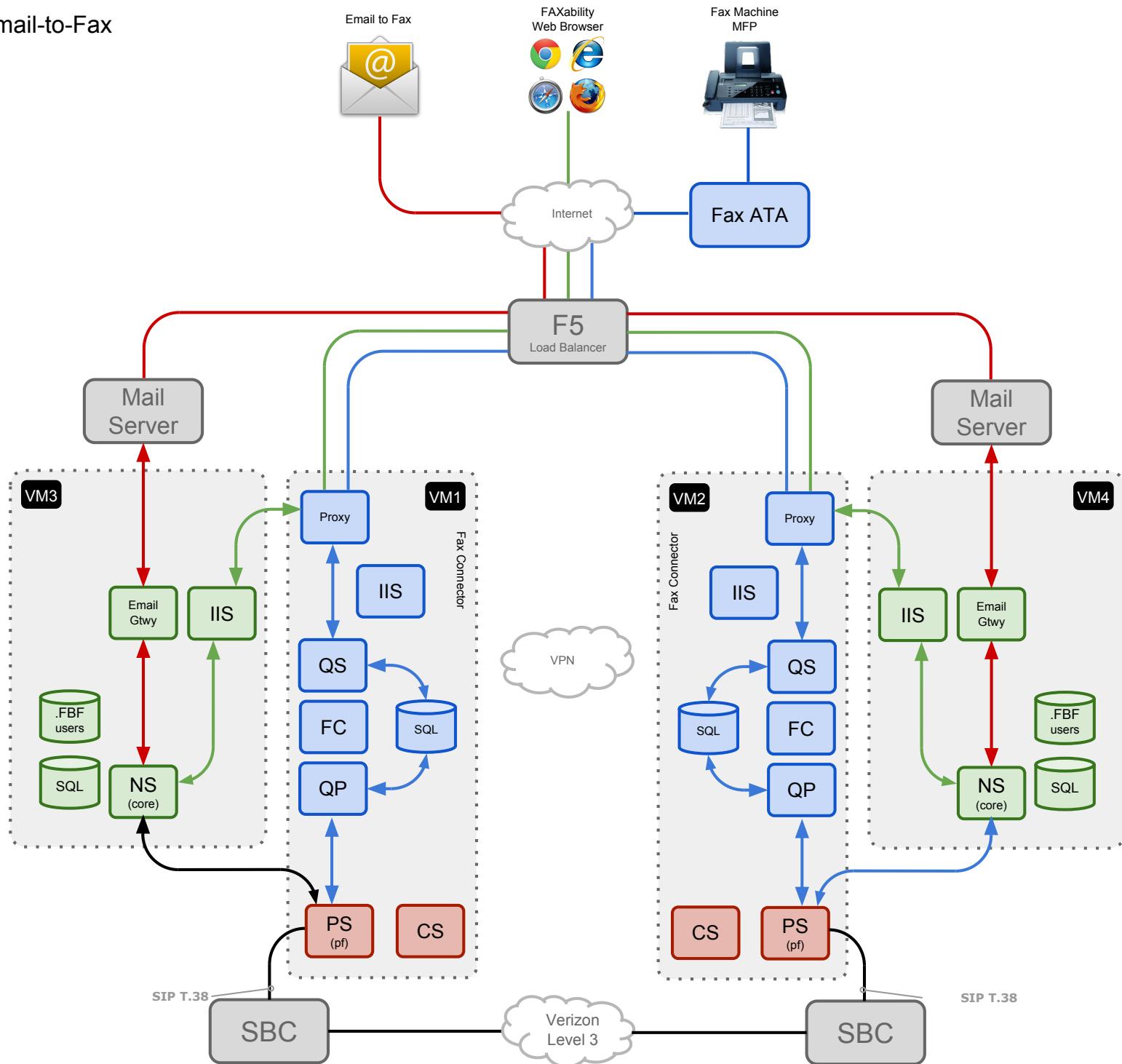
# 12. Add Email-to-Fax

Site A

East

Site B

West



**13.** Break out PS to dedicated system and add Fax Scope.

## Site A

East

## Site B

West

